

Atlas Copco



**SMT-G**  
pleated PTFE  
membrane filters

# SMT-G pleated PTFE membrane filters

## Product description

### Introduction

SMT-G filters provide safe, reliable and efficient bioburden control and sterilization of compressed air, nitrogen and other gases used in Food & Beverage, Pharmaceutical and Chemical industries.

The filters effectively retain particles and micro-organisms through a single layer asymmetric, hydrophobic PTFE membrane, fully validated for bacterial retention. The filter media with support layers is integrated into a robust cage or housing making it suitable for nearly all operation, service and cleaning conditions.

### Devices

SMT-G filters are available in a wide range of scalable, cartridges, mini cartridges and capsules that allow for fast and easy scale-up of your production. From laboratory-scale filters to production-scale assemblies, all filters incorporate the same media and identical materials of construction, eliminating the need to requalify filter units as processes are scaled up.

### Compatibility

SMT-G filter hardware is made from polypropylene with SS304 cores, utilizing thermal welding techniques to seal all the components thus optimizing device integrity, thus assuring a broad chemical compatibility with a large number of solvents, acids and bases. Polypropylene is a highly chemically resistant material, enabling the filters to be chemically regenerated. The all polypropylene and SS304 construction guarantees a small extractable footprint.

### Documentation

SMT-G filters are designed, developed and manufactured in accordance with a ISO 9001 certified Quality Management System. A Validation Guide is available for compliance with regulatory requirements.

All the materials used comply with the European Union Regulation (EC) No. 1935/2004 as well as the Regulation (EU) No. 10/2011. concerning plastic materials and articles intended to come into contact with foodstuffs. These guidelines for plastics allow the use in food and beverage applications. All materials used meet the requirements of the CFR Title 21.

## Protecting process, products and people

Atlas Copco's process filters optimize your productivity while protecting your process, product and consumers. Our portfolio of cartridges and housings covers all your filtration needs. The products are made from proven, high quality materials from reputable suppliers and manufactured in a controlled environment subjected to strict QA/QC procedures.



### Key features

Hydrophobic PTFE membrane, integrity testable

- 100% removal of particles  $\geq 0,01 \mu\text{m}$
- Validated bacteria retention
- No surfactants or binders

### Applications

Thanks to its chemical compatibility SMT-G filters are widely used in Food & Beverage, Pharmaceutical, Cosmetics and Chemical Industries.

- Retention of particles and micro-organisms in compressed air & gases
- Bioburden control and sterilization
- Sterile venting of tanks
- Fermentation tank in and off gas filtration



## Technical data

### Micron ratings ( $\mu\text{m}$ )

0,01  $\mu\text{m}$

### Cartridge length

5"/10"/20"/30"/40"

### Cartridge diameter

71mm

### Effective filtration area (typical)

0,85m<sup>2</sup>

### Material of construction

Filter media	Polytetrafluoroethylene (PTFE)
Core	SS304 or Polypropylene
Cage	Polypropylene
Housing	Polypropylene
End caps	Polypropylene + reinforcement
Seal	Silicone, Viton, EPDM

### Maximum operating temperature

80°C (cartridges), 60°C (capsules)

### Maximum differential pressure forward (cartridges)

6,9 bar @25°C, 2,4 bar @80°C

### Maximum differential pressure reverse (cartridges)

3,0 bar @25°C, 1,0 bar @80°C

### Maximum differential pressure forward (capsules)

5,2 bar @38°C, 3,1 bar @60°C

### Sterilization SIP (cartridges)

100 cycles for 30 mins @145°C, 0,3 bar dP

### Sterilization Autoclave

400 cycles for 30 mins @130°C

## Regulatory compliance

### TOC/Conductivity @25°C

Autoclaved filter effluent meets USP<643> for Total Organic Carbon and USP<645> for Water Conductivity per WFI requirements after UPW flush of specified volume.

### Non-fiber releasing

Non-fiber releasing component materials meet the criteria for a "non-fiber releasing filter" as per 21 CFR 210,3(b)(6).

### Bacterial endotoxin

Aqueous extraction of autoclaved filter contains <0,25 EU/ml as determined by Limulus Amebocyte Lysate (LAL), USP <85>.

### Bacterial Retention to ASTM F838-05

LRV >10<sup>7</sup> CFU/cm<sup>2</sup> of Brevundimonas diminuta (ATCC 19146)

### Biosafety

Meets criteria of USP <88> Biological Reactivity Test for class VI-121°C plastics.

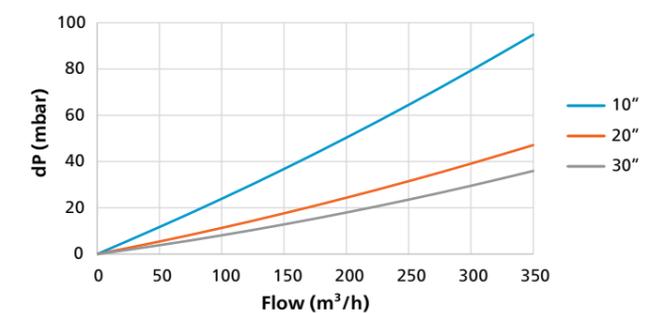
### Indirect food additive

The product complies with food contact regulation 21 CFR §177 - 182 and (EC) No 1935/2004 and subsequent amendments.

### Quality assurance

For each filter cartridge an electronic Certificate of Conformity is available, detailing relevant test data, biological safety information and product approvals against the specific batch number and part number for the filter. The filter cartridges are manufactured in a controlled clean room environment that generally meets the requirements for ISO 14644-1 Class 8 Cleanrooms.

### Flow rate



Note: 10" cartridge tested with air @ 20°C/7 barg (typical flow rate)

## Integrity test data

Cartridge	Capsule	0,01 µm	
Diffusion flow		0,8 bar	Water intrusion flow 2,5 bar
J2,5"	C2	< 3,0 ml/min	< 0,1 ml/min
J5"	C3	< 5,04 ml/min	< 0,12 ml/min
5"	C4-5 5"	< 8,6 ml/min	< 0,19 ml/min
10"	C4-5 10"	< 16 ml/min	< 0,38 ml/min
Bubblepoint		> 1,1 bar	

## Product configuration

### Cartridges

Series	Rating (µm)	Length	End cap	Seal
SMT-G	0,01	J2,5"	C2 (2x226 O-ring + 2 tabs/flat)	S (Silicone)
		J5"	C3 (2x222 O-ring/flat)	E (EPDM)
		5"	C7 (2x226 O-ring + 2 tabs/fin)	V (Viton)
		10"	C8 (2x222 O-ring/fin)	
		20"	C28 (2x222 O-ring + 3 tabs/fin)	
		30"	DOE (flat + gasket/flat + gasket)	
		40"		



Example: SMT-G 0,45µm 10" C7 S

### Mini cartridges

Series	Rating (µm)	Style	Seal
SMT-G	0,01	J2,5T/J5T	S (Silicone)
		J2,5B1	E (EPDM)
		J3I	V (Viton)
		J1,5F/J5F	
		J2,5S/J5S	
		J1,5E/J2,5E/J5E	



Example: SMT-G 0,22µm J5T S

### Capsules

Series	Rating (µm)	Style	Length <sup>1</sup>	Std
SMT-G	0,01	C1	5"	P
		C2/C3	10"	
			20"	
		C6/C7	30"	
		C8		
		C9/C10		



Example: SMT-G 0,01µm C4 10 P

