An LED Best Practice Roadmap Program for Global Operations

TEXAS INSTRUMENTS

Texas Instruments (TI) saved 66,000 MWh per year, equaling $5.3 million, and reduced emissions by 27,000 $MTCO_2e$ by launching an innovative LED Roadmap to drive deployment of LED lighting across all major TI sites by 2026.

▶ Projected to save as much as $7.7 million a year upon project completion

▶ Lower maintenance requirements increase cost savings by about 80% in the U.S.

▶ Local and global visibility in progress tracking, and standardization of material selection and capital applications