

**Innovative Pre-insulated  
duct system for  
Sustainable Buildings**

***Efficient & fire safe***



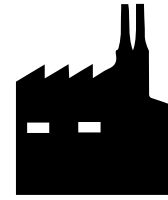
## ABOUT US

**KIMMCO-ISOVER** is a Joint Venture between

**Alghanim Industries and**

**Saint-Gobain**

*Mineral wool leader in the Middle East*



**2**

manufacturing facilities  
Glass wool & Stone wool

**40** Years

Over 40 years of  
track record in  
manufacturing and  
supply of insulation  
material



**5**

Sales offices in GCC  
&  
Authorized distributors in  
over **40** other countries

**KIMMCO ISOVER**  
SAINT-GOBAIN

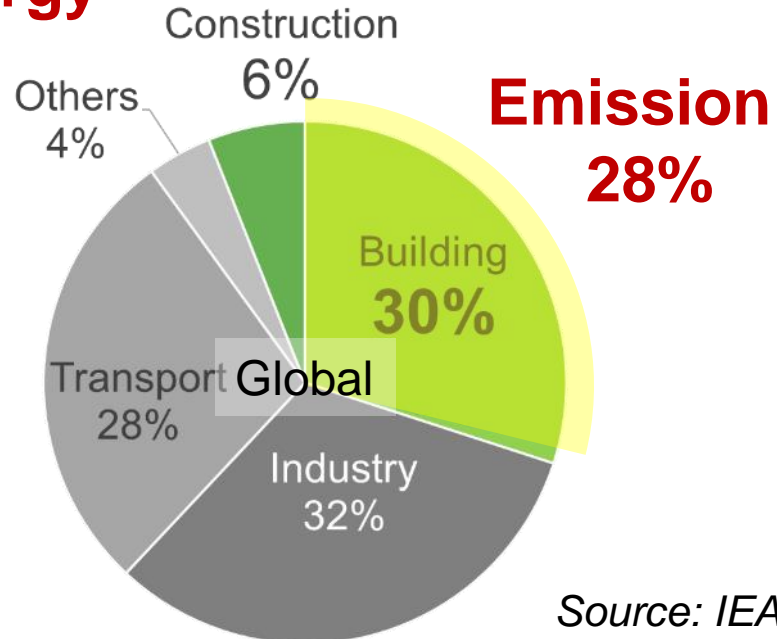
# Energy efficiency

-The first fuel of a sustainable global energy system

## Buildings

A source of enormous untapped efficiency potential

### Energy



Source: IEA (2019)

HVAC has a huge impact on total energy consumption of a Building



### HVAC Energy Consumption

*in a typical building*

**60%**



**Global**

**70%**



**GCC**

# Benefits of Green Buildings

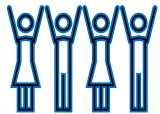
Environment



Savings



Wellbeing



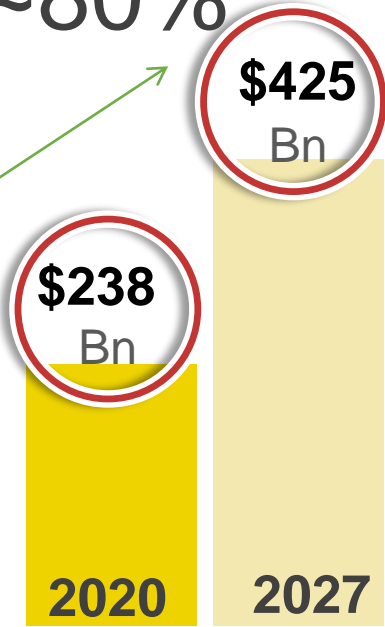
## Vision-

Carbon neutral  
Mitigating Climate Change



**Green Buildings** plays  
a critical role in achieving **Energy  
efficiency in Buildings**

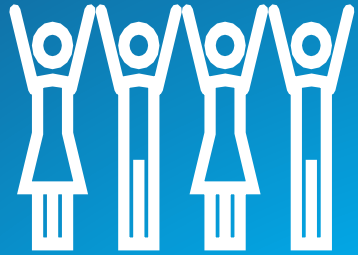
~80%



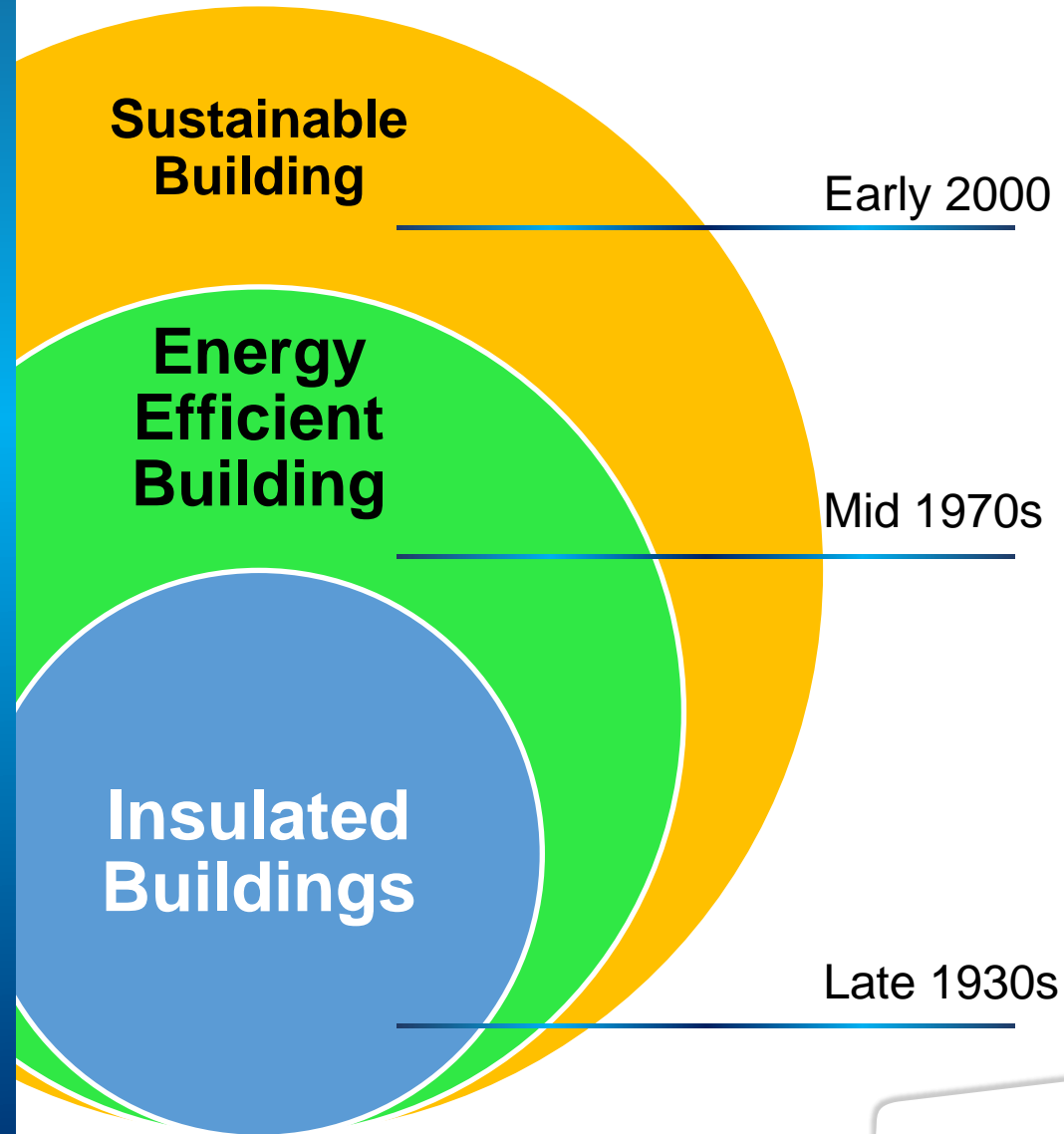
## Global Green Buildings Materials Market

Insulation:  
**US\$71**  
Billion in 2027  
CAGR of 5%

| Source: Research and Markets



**With human in  
center,  
Green Buildings  
are Evolving**





Green Building

- Ecofriendly Product/Systems
- Energy Efficient Solutions
- Healthy

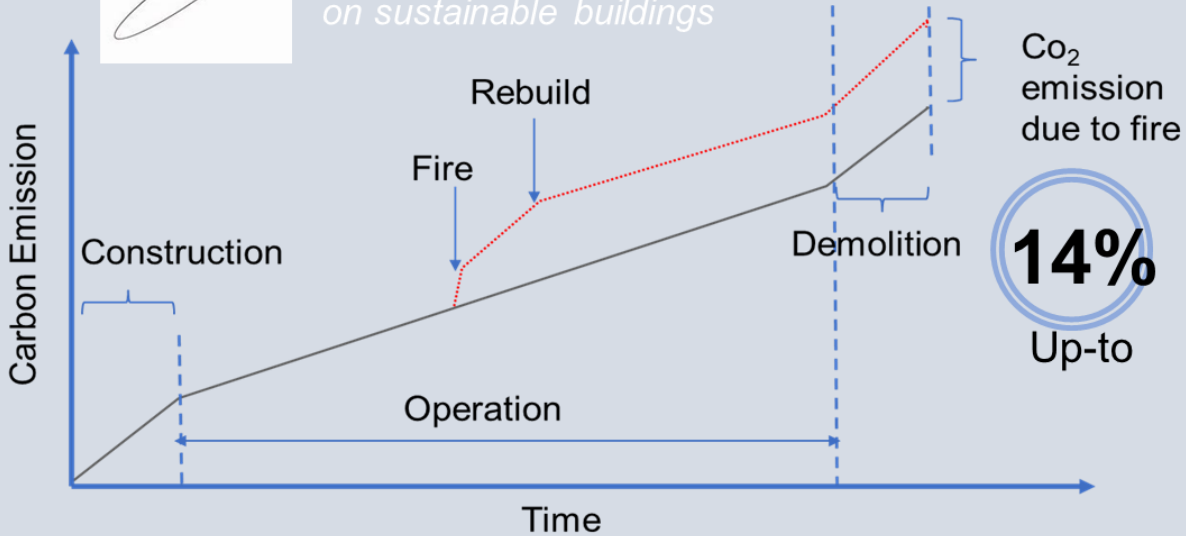
.. But **Fire** aspects should  
not be ignored



# Fire aspects Should not be ignored



- The Influence of risk factor on sustainable buildings

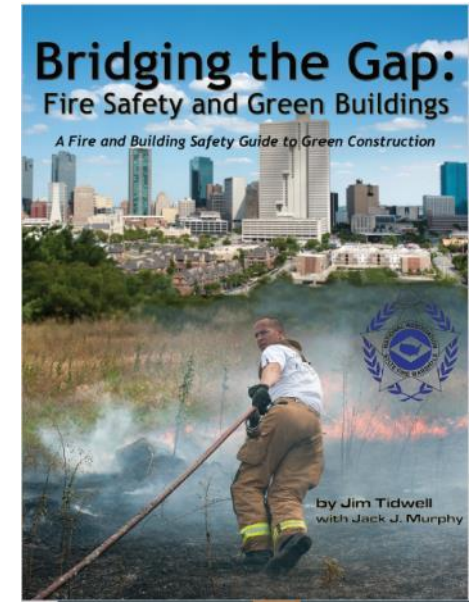
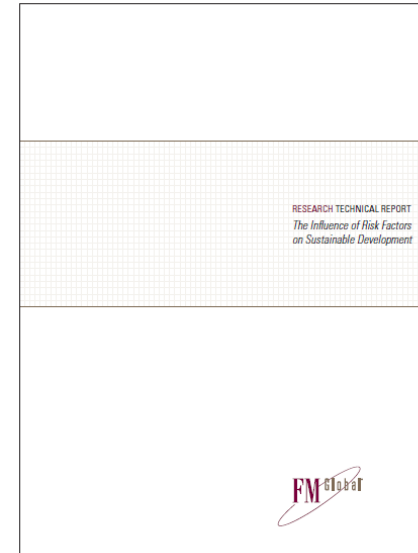


**X3  
times**

When improving **only energy efficiency** of the building **without considering fire risk**



**30- 40  
Kg/sqmt**

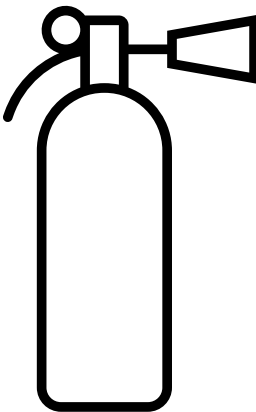
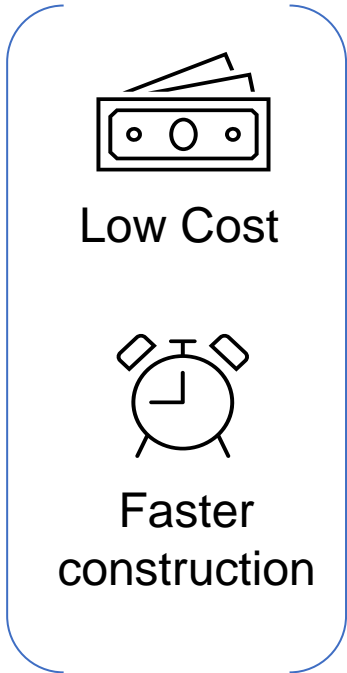
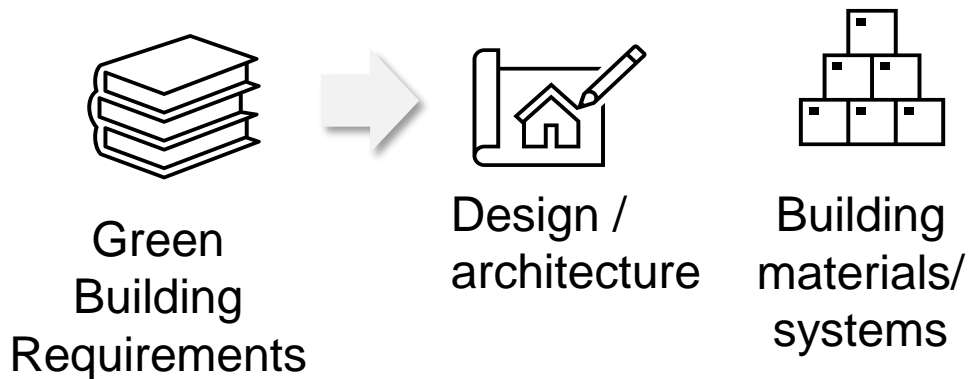


Source: Bridging the Gap-fire safety & green Building - The Influence of risk factor on sustainable buildings - Environmental impact of automatic fire sprinklers –DCD

# Growing challenges for Engineers/ consultants

## Building Materials

## Manufactures



Fire Safety



## Our commendation



**Understand the fire behavior  
of the Building materials and  
Systems**

# SMOKE IS MORE FATAL THAN FIRE ...

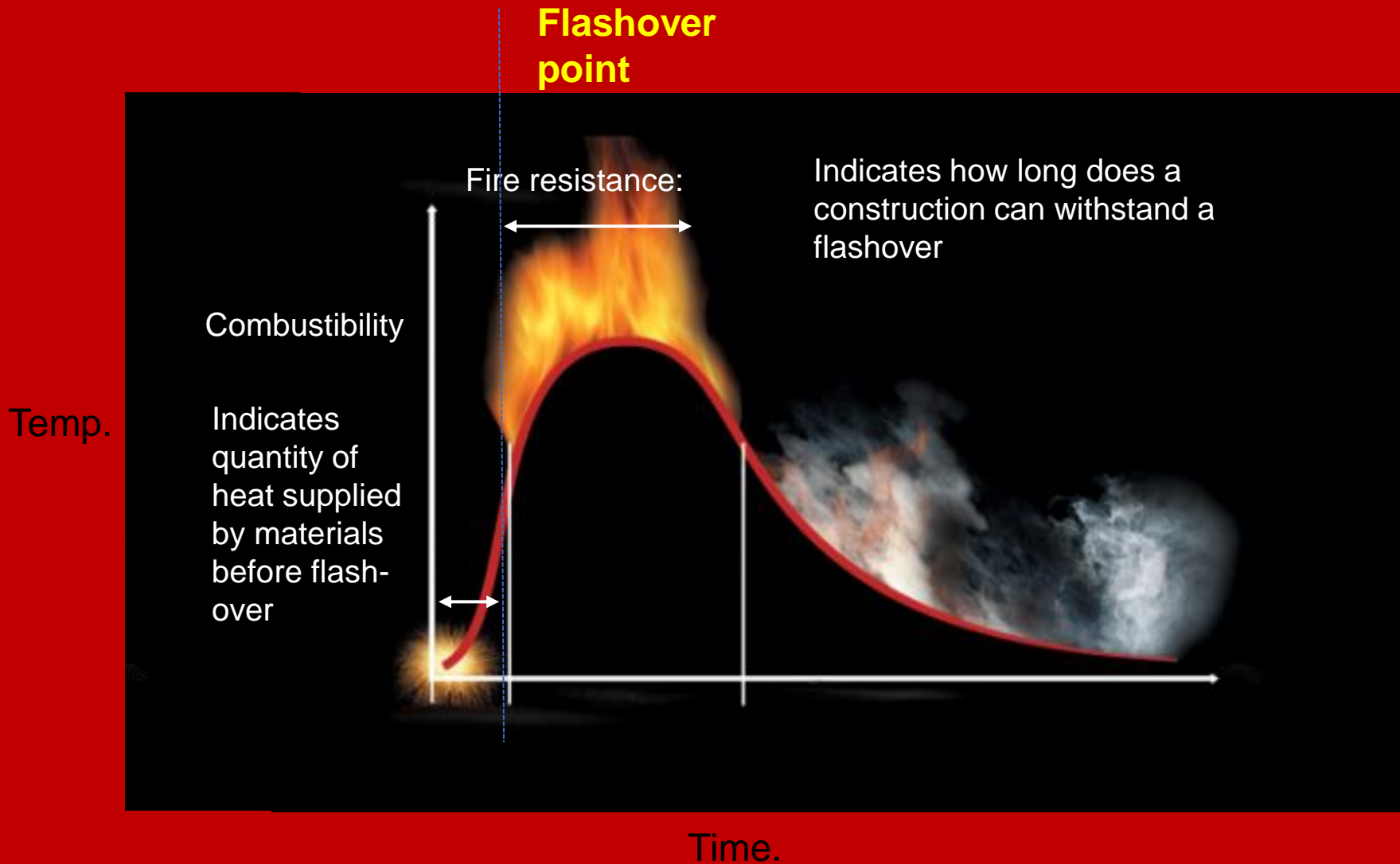
Carbon Monoxide	●
Other Toxic gases	●
Too low Oxygen level to sustain life	●
Incapacitation- Physical/mental	●
Bodily burns	●
Non-visibility due to smoke	●
Psychological effect	●
Physical injuries	●



**MAJOR CASE OF CASUALTY IN A FIRE**

● High impact    ● some impact    ● No impact

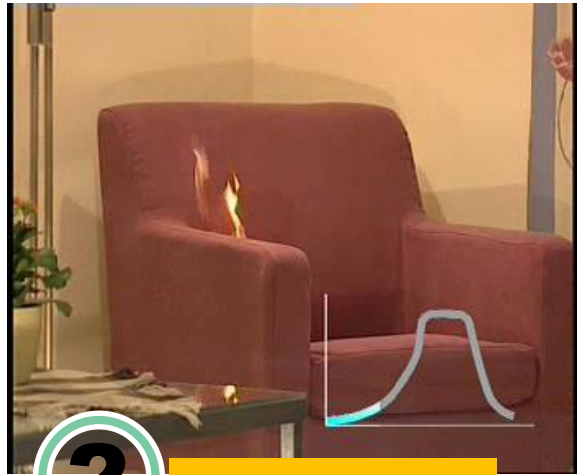
# Fire Curve





**1**

Ignition



**2**

Slow growth



**3**

Fast growth

**4**

Flashover



### Fire reaction of Building products

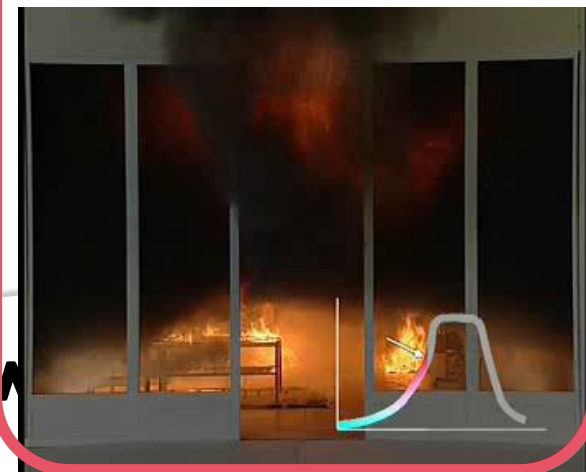
- Safe evacuation
- Reduced fire growth
- Damages can be minimized

### Fire resistance of Building elements

- Try to save the building
- Try to prevent fire from spreading
- No chance to escape from the fire room

**5**

Full development



# EN13501 – Euroclass system

Euro Class	Contribution to Fire	Type of insulation productions Examples
A1	Non-Combustible	Stone wool, Glass wool, Foam Glass
A2	Limited Combustion- No flashover	High density & binder or faced Stone wool and Glass wool
B	No Flashover	Some faced Glass wool & Some Phenolic Foams
C	Flashover after 10 minutes	Some PIR
D	Flashover after 2 minutes	Most of he PIR
E	Flashover before 2 minutes	Flame retarded EPS, PUR
F	No performance Determined	Non flame – retarded EPS

# ASTM E84



# EN 13501

**Scope:** Determine the relative burning behavior of the material by observing the flame spread along the specimen

## Class A:

Flame Spread 0-25; smoke-developed 0-450

## Class B:

Flame Spread 26-75; smoke-developed 0-450

## Class C:

Flame Spread 76-200; smoke-developed 0-450

## Reaction to fire

A1,A2	No flash over
B	No flash
C	Flash over between 10 and 20 minutes
D	Flash over between 2 and 10 min.
E	Flash over before 2 min.
F	Products non classified (not tested)

## Tendency to release smoke

s1	Little or no smoke
s2	Quite a lot of smoke
s3	Substantial smoke release

## Release of flaming droplets/particles

d0	None
d1	Some
d2	High amount of droplets



“Effective fire protections & prevention measures have the potential to reduce the impact of fire on environment & safety to a point the impact **Controlled**”



Source -*The Influence of risk factor on sustainable buildings*

**KIMMCO ISOVER**  
SAINT-GOBAIN



**Duct system** is one the Key component of HVAC system

# HVAC has a huge impact on total energy consumption of a Building



HVAC Energy Consumption

**60%**



**Global**

*in a typical building*

**70%**



**GCC**

RECREE-2015



# WHAT IS AIR DUCT?

Ducts are conduits or passages used in heating, ventilation, and air conditioning (HVAC) to **deliver and remove air.**

As such, air ducts are one method of **ensuring acceptable indoor air quality, thermal comfort and acoustic performance**

# TYPES OF DUCTS IN GCC

## Metal Duct



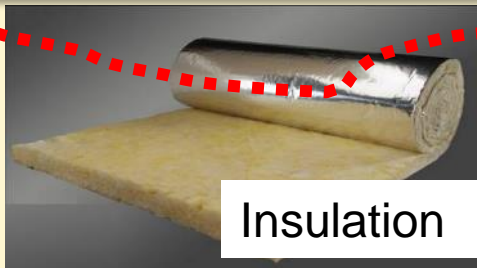
## Pre-Insulated Duct "PID"



## Flexible Duct for connection



- GI
- Steel
- Aluminum



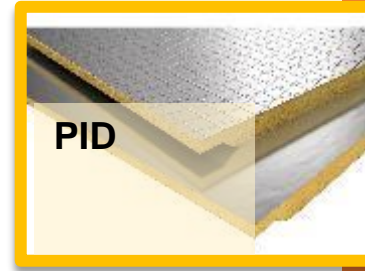
Insulation



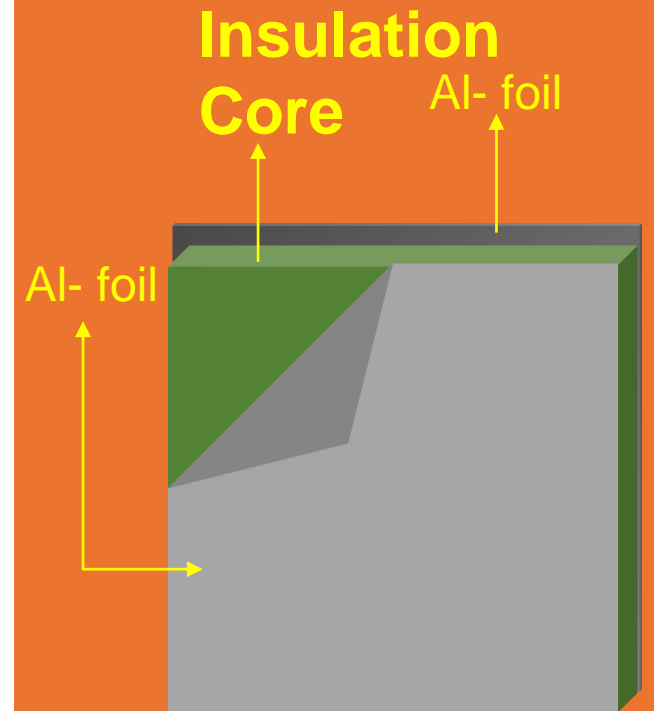
GI metal duct

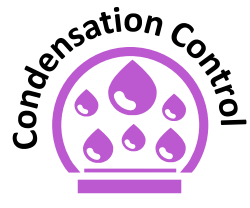
Video Source: Sente

# Pre-Insulated Duct "PID"



## Typical PID construction





# 1 Primary Function

Reduce Heat gain/loss (Energy conservation)



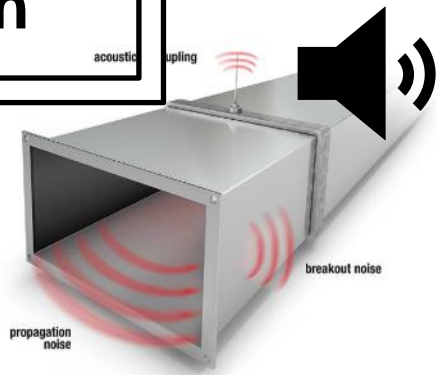
Reduce the risk Condensation



# Why to insulate Ducts?



# 2 Secondary Function



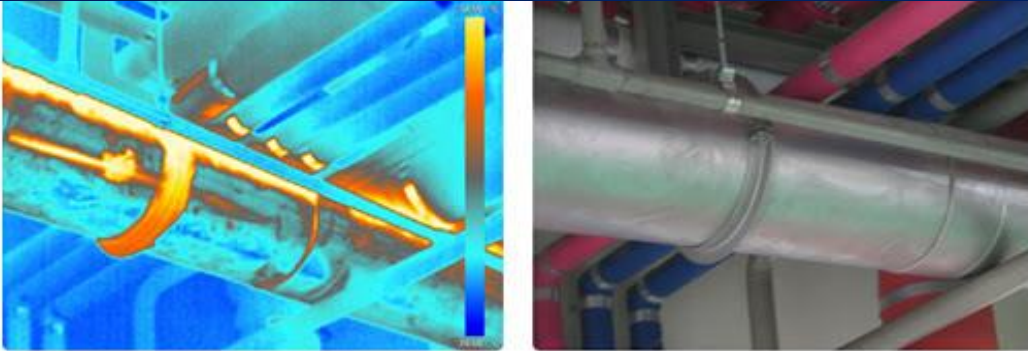
Acoustics

# 1

## Primary Function



### Reduce Heat gain/loss (Energy Conservation)



- Thermal Comfort
- Energy Savings
- Cost Savings
- Low Capital cost – small size machines
- Low machine wear & tear
- Low maintenance

### Reduce the risk Condensation



- Water leakage
- Damp proof – No mold & fungal growth
- Sick Building
- Extra maintenance

# How the primary function of **Energy conservation** & reduction of **condensation** are achieved

1



GI metal duct



Know the fire performance of the insulation material – Prefer at least for **Class B,s1,d0**

Air leakage



Glass Wool

PID -Glass wool

Additional insulation is wrapped around the duct of suitable thickness

No additional insulation required

No additional insulation required



**Organic based insulation**

- NR
- Polyolefin..

**Non-Organic based insulation**

- GW
- SW

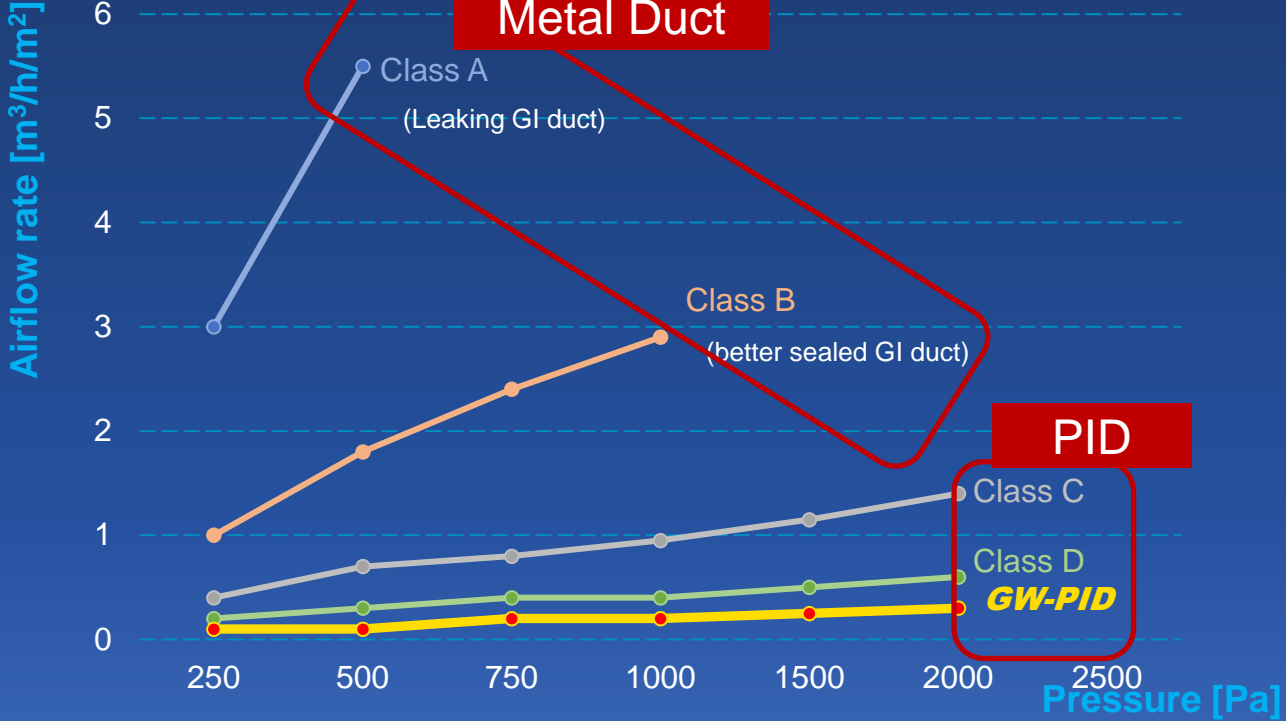
**PIR**

**Phenolic**

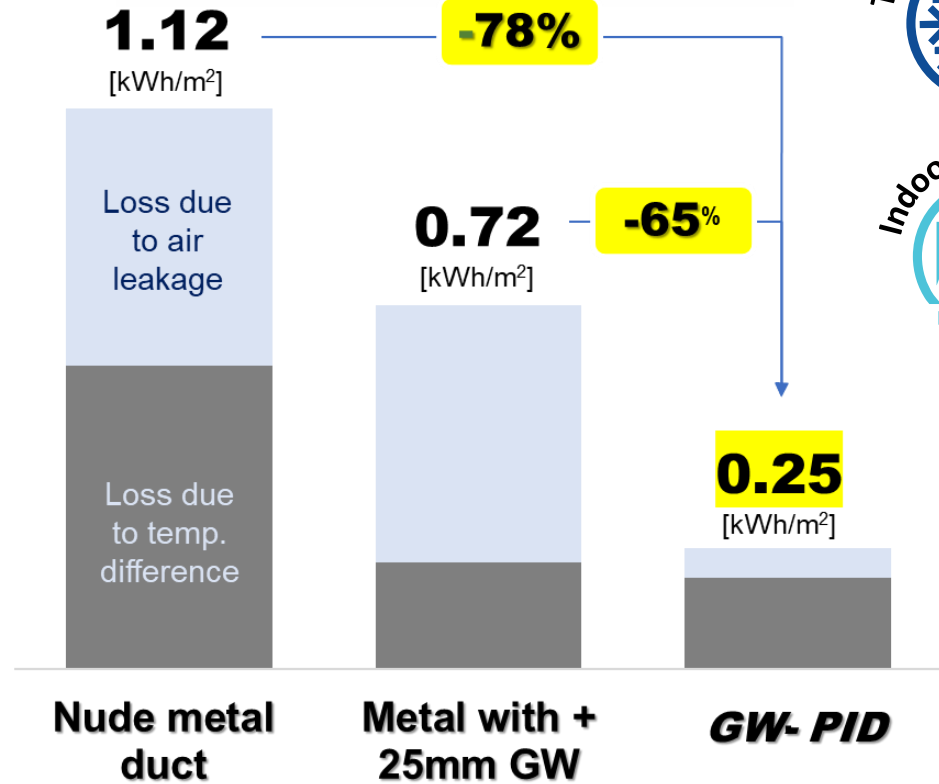
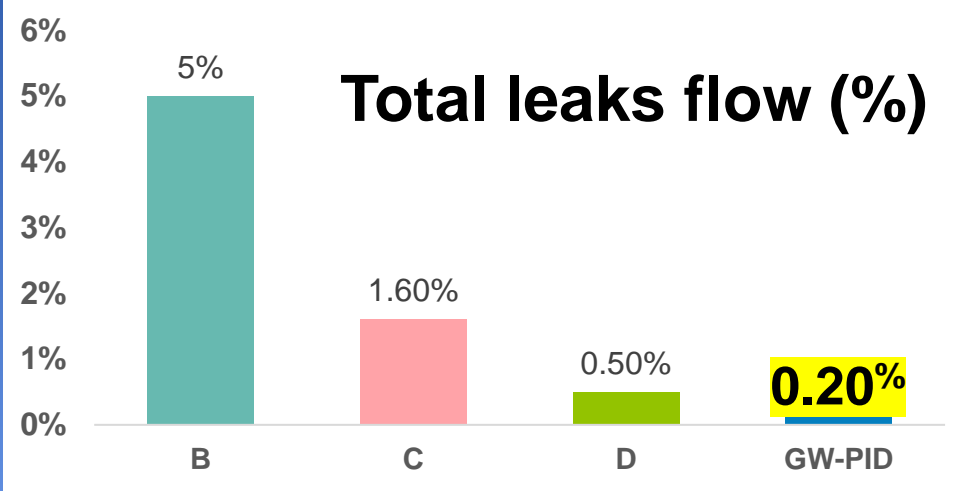
**Glass wool**

# Air leakage in HVAC ducts

Test in accordance with EN1507. EN12237



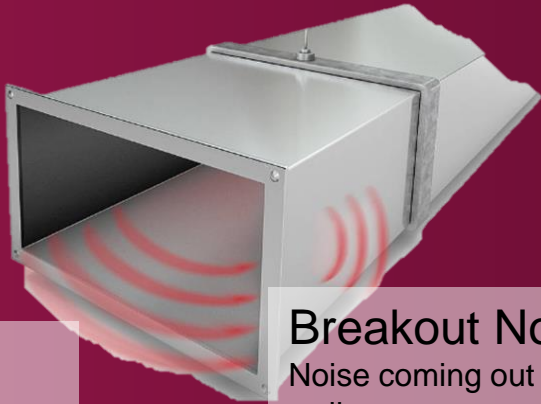
Energy Saving =  
Air-tightness +  
Temperature gain





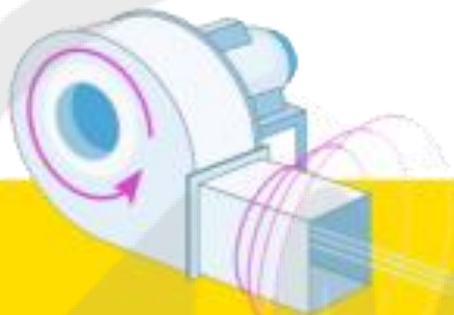
2

# Secondary function – Acoustic



Propagation  
Noise- noise going through duct

Breakout Noise-  
Noise coming out of duct wall



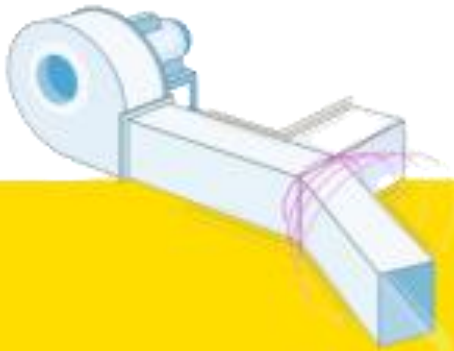
## Ventilation/ air-conditioning system

Noise transmission due to the ventilation and/or air-conditioning system itself.



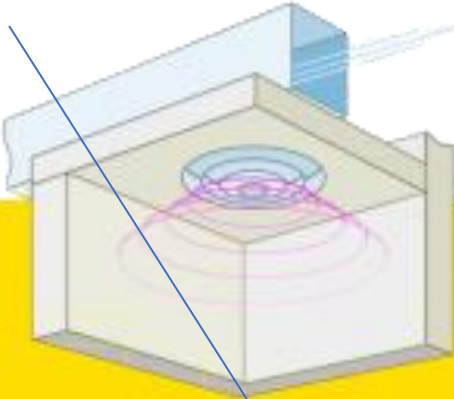
## Machinery vibrations

Noise transmission due to the structure on account of vibration.



## Air circulation

Generation of noise by the air speed effect.



## Grilles and diffusers

Noise transmission via grilles and diffusers.

# Secondary function – Acoustic

2



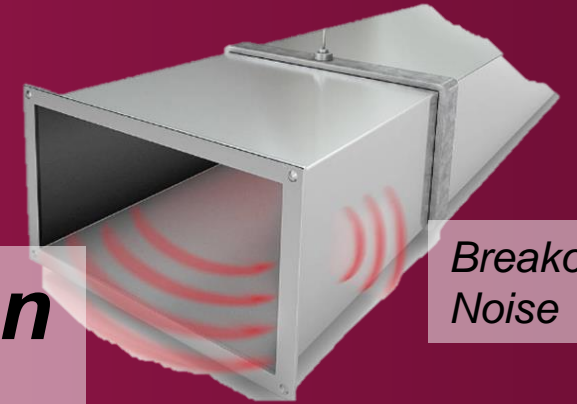
GI metal duct



Plastic base

PID-Organic

**Propagation**  
noise



Breakout Noise

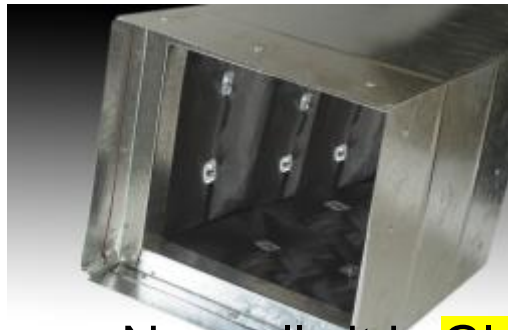


Glass Wool

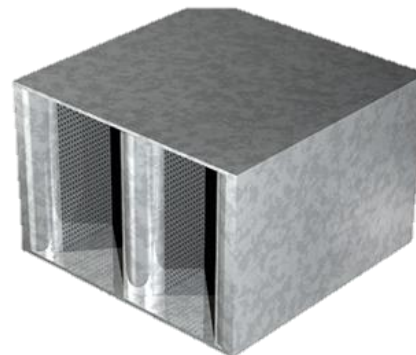
PID -Glass wool



Line **the inside of the duct** with sound absorbing material



- Normally it is **Glass wool** insulation is used in this region
- Sometime organic insulation is also used



Air duct noise silencer



# Time saving by high productivity



GI metal duct

Questions  
the Safety of  
the installers



Plastic base

PID-Organic




Glass Wool

PID -Glass wool

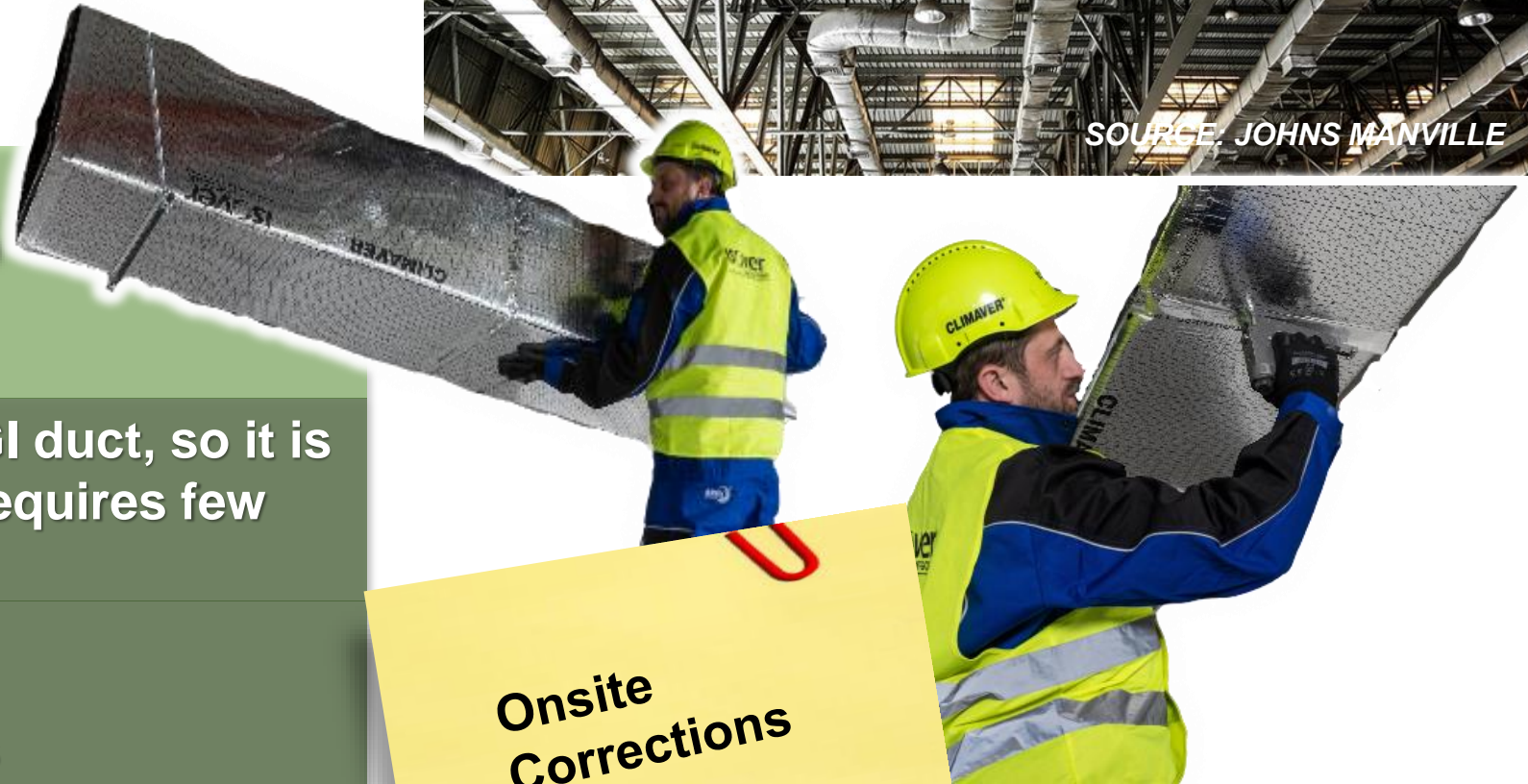


# Time saving by high productivity

**5**   
**Times Faster**

**+50% Savings**  
in installation cost

- >50% Lighter in weight vs. GI duct, so it is Easy to carry & install and requires few numbers of workers on site
- No special cranes required
- Less hangers & accessories
- Easy to store & saving spaces



**Onsite  
Corrections**



GI metal duct

## Challenges

Insulation- energy conservation

Air-leakage

Heavy – less productivity/safety

Insulation for Acoustics

Know the fire performance of the insulation material – Prefer at least for **Class B,s1,d0**



Glass Wool

PID -Glass wool

Inbuilt guarantee insulation performance



5% leakage v/s **0.2%**- Best in class



+

**5** times less weight and faster



+

Inbuilt sound insulation



+

Case study: CLIMAVER – Glass wool based pre insulated duct System





# CLIMAVER® AVAILABLE TYPE



ACOUSTIC COMFORT  
**EXTRA**

## CLIMAVER PLUS R®

- External & Internal facing: alu + kraft

## CLIMAVER neto®

- External facing: alu + kraft
- Internal facing: Black textile



1

What is fire performance  
of **CLIMAVER**<sup>®</sup> ?

2

**CLIMAVER**<sup>®</sup>  
an innovatively duct solution for  
Sustainable Buildings

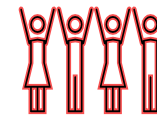
Environment



Economical



Social







**By Nature it is**

**NON  
COMBUSTIBLE**

**Reaction to fire**

A1, A2	No flash over
<b>B</b>	<b>No flash over</b>
C	Flash over between 10 and 20 minutes
D	Flash over between 2 and 10 min.
E	Flash over before 2 min.
F	Products non classified (not tested)

**Tendency to release smoke**

<b>s1</b>	<b>Little or no smoke</b>
s2	Quite a lot of smoke
s3	Substantial smoke release

**Release of flaming droplets/ particles**

<b>d0</b>	<b>None</b>
d1	Some
d2	High amount of droplets

**CLIMAVER®**

**UL 181 CERTIFIED**



- Standards of the National Fire Protection Association for the Installation of Air-Conditioning and Ventilating Systems- NFPA

Fire classification according **EN13501**

	RIGID	FLEXIBLE
Fire	Surface burning characteristics	•
	Flame Penetration	•
	Burning	•
Durability	Corrosion <sup>(a)</sup>	•
	Mold Growth and Humidity	•
	Temperature	•
	Puncture	•
	Static Load	•
	Impact	•
	Erosion	•
	Pressure	•
	Collapse	•
	Tension	•
	Torsion	•
	Bending	•
	Leakage	•

13

# Make ductwork more sustainable with **CLIMAVER**®

Third party verified

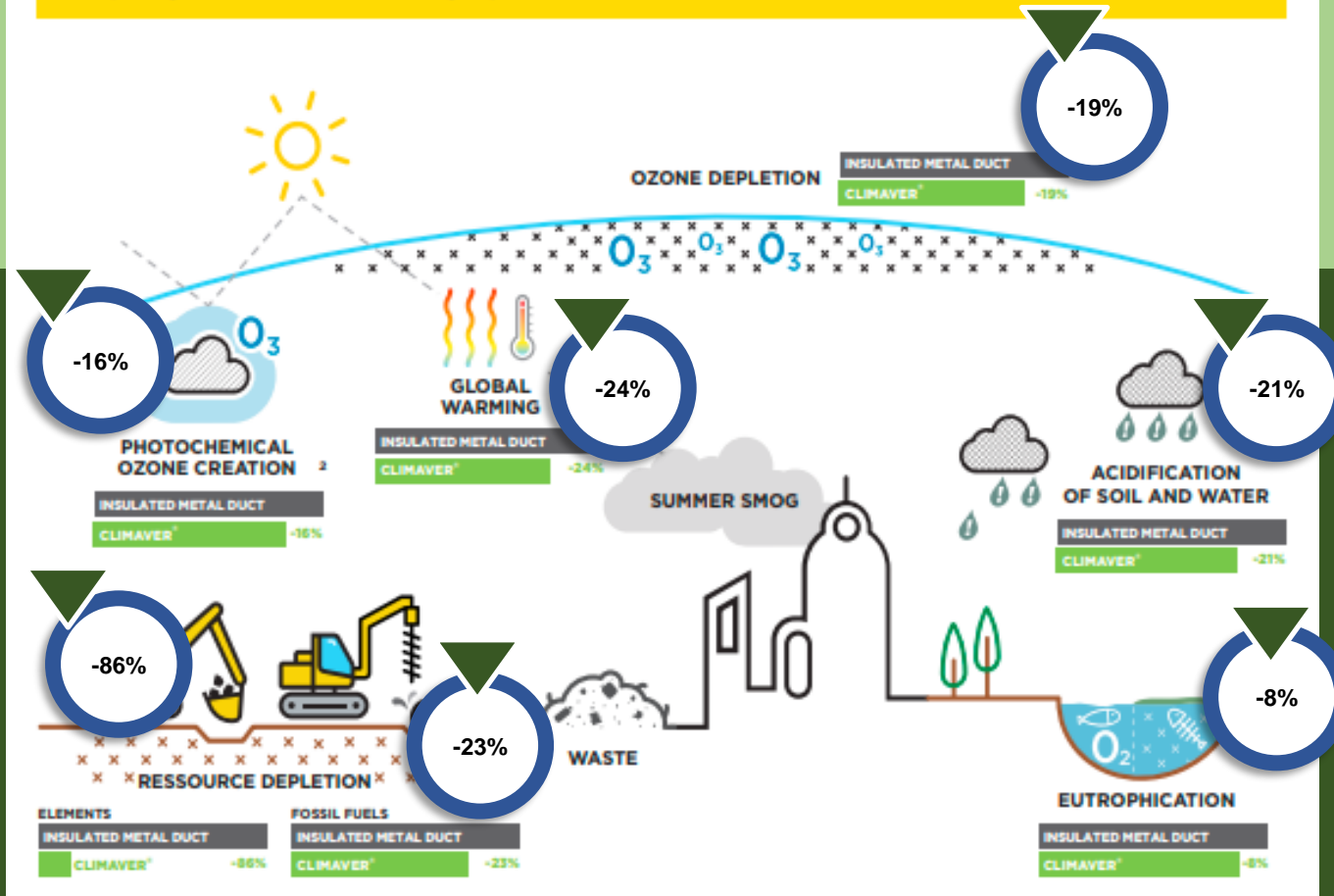


EPD Verified



LCA

FROM CRADLE TO GRAVE, **CLIMAVER**® IS 20% BETTER ON MOST OF THE ENVIRONMENTAL IMPACTS



# Make ductwork more sustainable with **CLIMAVER**®

Third party verified

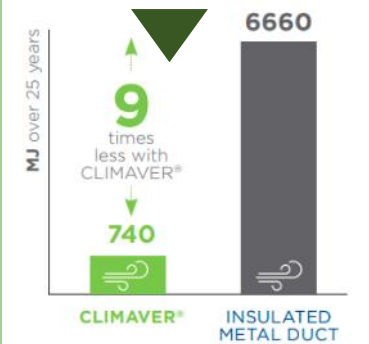


EPD Verified



LCA

Energy losses by air leakage



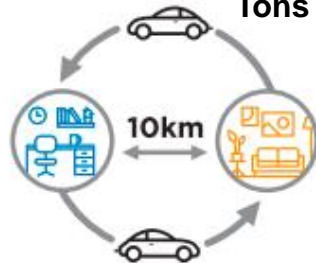
FOR A TYPICAL BUILDING OFFICE, USING 1000m<sup>2</sup> OF CLIMAVER® INSTEAD OF INSULATED METAL DUCT WOULD SAVE:

(1000m<sup>2</sup> OF CLIMAVER® IS EQUIVALENT TO 700 LINEAR METERS OF DUCTWORK OF AN INNER SECTION OF 0,4m×0,2m)



-30

Tons of Co<sub>2</sub>



x 36 years

More than 36 years driving 20km a day connecting work<sup>1</sup>

Equivalent to 180'000 km travelled by car or 30 tons of CO2 emissions



4000x

The electricity usage of 4000 inhabitants for 24h<sup>2</sup>

Equivalent to 215'000 MJ of electricity consumption saved over 25 years



More than 3 tons of steel to be installed, insulated and dismantled at the end of the life cycle








Category

Credits

Points

CLIMAVER offer

Integrative process	Credit "integrative process"	1	BIM
Energy & atmosphere	Optimize energy performance	Up to 18	Air tightness & efficacy
Material & resources	Building life cycle impact reduction	5	LCA 
Material & resources	Environmental product declaration	2	EPD 
Material & resources	Sourcing of raw materials	2	Recycled content attestation
Material & resources	Material ingredients	2	EUCEB, ISO 14001 
Material & resources	Construction and demolition waste management	2	Waste reduction doc CLIMAVER 
Indoor Environmental Quality	Low-emitting materials	3	GREENGUARD certificate 
Indoor Environmental Quality	Thermal comfort	1	K value and Thermal comfort
Indoor Environmental Quality	Acoustic performance	1	Best with Neto and meets ASHRA
Innovation	Innovation	5	Software: Techcalc, Acoustic, dimensions, BIM objects

Environment

Up to-42 Points



# SUMMARY

- **Building must focus on People, Environment & Wealth**
- **Green Building does not mean include all the Green Products**
- **Building must be suitable all though its lifetime**

Thank you  
Questions & answer